

## Bonding Nelplas® to Metal

For bonding **Nelplas** to metal, including aluminum, cold rolled steel or other grades of steel, and stainless steel, Dap Weldwood Nonflammable can be used with good results.

When using this adhesive, the substrates **MUST** be free from dirt, grease, and dust. To clean the surfaces, wipe with a solvent such as isopropyl alcohol before you apply the adhesive. Best results will occur when the bonding process is done in a temperature-controlled environment of approximately 65°F-75°F.

Dap Weldwood Nonflammable is a contact adhesive. One coat of the adhesive should be applied to the metal and one coat to the **Nelplas**. Wait until the adhesive is tack-free and then join the substrates. Apply pressure with a pressure roller (Crain #333) to ensure good contact.

### For More Information on This Adhesive:

Dap Weldwood Nonflammable

### Call

888-327-8477

The suggestions and data in this document are based on information we believe to be reliable. They are offered in good faith, but without guarantee, as conditions and methods of use of our products are beyond our control. We recommend that the prospective user determine the suitability of our materials and suggestions before adopting them on a commercial scale.



**NELPLAS**®  
Wall Protection Systems

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